

# Industrial Laser System for Material Processing

## **Activation Series**



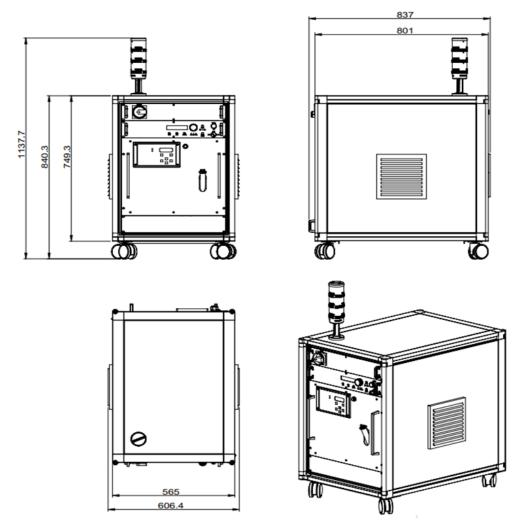
#### Features

- Turnkey laser system
- Easy integrated into production machines interface
- Reliable control and protection functions
- Closed-loop process control

#### **Applications**

- Material processing
- Laser annealing
- · Laser reflow soldering
- Laser bonding
- Plastic welding
- · Laser non-contact heating

#### Product Dimensions (mm)



Remark: The structure drawing is for reference only. Please feel free to contact us for any special requirements.



### **Product Specifications**

Product Code		ACT000017	ACT000018	ACT000019
Part No. <sup>1</sup>		LM-AS400-808-F400-10	LM-AS400-808-F400-5	LM-AS400-980-F400-10
General Data	Unit	Value		
Rack Type	-	19″	19"	19"
Dimensions (height × width × depth)	mm	1140 × 610 × 840	1140 × 610 × 840	1140 × 610 × 840
Max. Weight	kg	120	120	120
Optical Data				
CW-nominal Output Power	W	400	400	400
Wavelength	nm	808	808	980
Fiber Diameter	μm	400	400	400
Numerical Aperture	-	0.22	0.22	0.22
Fiber plug Type	-	LD80	LD80	LD80
Fiber Length	m	10	5	10
Electrical Data				
Operating Voltage	V	390 ± 10	390 ± 10	390 ± 10
Max. Operation Current	А	16	16	16
Supply Frequency	Hz	50 - 60	50 - 60	50 - 60
Number of Leads	-	3P + N + PE	3P + N + PE	3P + N + PE
Power Plug Type	-	CEE	CEE	CEE
Thermal Data				
Operating Temperature	°C	15 ~ 35	15 ~ 35	15 ~ 35
Storage Temperature	°C	15 ~ 60	15 ~ 60	15 ~ 60
Chiller Type	-	Water	Water	Water
Cooling Capacity	W	2100	2100	2100
Laser Circuit Water Pressure	bar	3.5	3.5	3.5
Laser Circuit Water Flow	/min	4	4	4
Laser Circuit Water Type	-	Distilled Water	Distilled Water	Distilled Water
Other Features <sup>2</sup>				
Pilot Beam		•	•	•
Key Main Switch		•	•	•
Pyrometer Control		$\bigcirc$	0	$\bigcirc$
Power-meter Control		0	0	0
Internal Pulse Modus		•	•	•
Laser Process Head		$\bigcirc$	0	$\bigcirc$

<sup>1</sup>Part No. = Brand Code - Series & Power - Wavelength - Fiber Diameter - Fiber Length

<sup>2</sup> " $\bullet$ " = available; " $\bigcirc$ " = optional.



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### **Product Specifications**

Product Code		ACT000020	ACT000021	ACT000022
Part No. <sup>1</sup>		LM-AS400-980-F400-5	LM-AS500-980-F400-10	LM-AS500-980-F400-5
General Data	Unit	Value		
Rack Type	-	19"	19″	19"
Dimensions (height × width × depth)	mm	1140 × 610 × 840	1140 × 610 × 840	1140 × 610 × 840
Max. Weight	kg	120	120	120
Optical Data				
CW-nominal Output Power	W	400	500	500
Wavelength	nm	980	980	980
Fiber Diameter	μm	400	400	400
Numerical Aperture	-	0.22	0.22	0.22
Fiber plug Type	-	LD80	LD80	LD80
Fiber Length	m	5	10	5
Electrical Data				
Operating Voltage	V	390 ± 10	390 ± 10	390 ± 10
Max. Operation Current	А	16	16	16
Supply Frequency	Hz	50 - 60	50 - 60	50 - 60
Number of Leads	-	3P + N + PE	3P + N + PE	3P + N + PE
Power Plug Type	-	CEE	CEE	CEE
Thermal Data				
Operating Temperature	°C	15 ~ 35	15 ~ 35	15 ~ 35
Storage Temperature	°C	15 ~ 60	15 ~ 60	15 ~ 60
Chiller Type	-	Water	Water	Water
Cooling Capacity	W	2100	2100	2100
Laser Circuit Water Pressure	bar	3.5	3.5	3.5
Laser Circuit Water Flow	L/min	4	4	4
Laser Circuit Water Type	-	Distilled Water	Distilled Water	Distilled Water
Other Features <sup>2</sup>				
Pilot Beam		•	•	•
Key Main Switch		•	•	•
Pyrometer Control		0	0	$\bigcirc$
Power-meter Control		0	0	0
Internal Pulse Modus		•	•	•
Laser Process Head		0	0	0

<sup>1</sup>Part No. = Brand Code - Series & Power - Wavelength - Fiber Diameter - Fiber Length

<sup>2</sup> " $\bullet$ " = available; " $\bigcirc$ " = optional.



#### Rev 03 | Updated April 13, 2021